

Technical Data Sheet

20291 CORACRYL DURAMAX

DESCRIPTION

Two-component high-gloss topcoat based on acrylic resin and cured with aliphatic isocyanate. It offers chemical resistance, UV and colour stability, strong adhesion, high image clarity, and a dirt-resistant, easy-to-clean finish.

AREAS OF USE

- Agricultural machinery and equipment
- Vehicle-mounted equipment
- Machinery and equipment
- Industrial plants
- Decorative metal surfaces

COLOUR

RAL colours and custom company colours

PRODUCT PROPERTIES

Gloss	90 GU Üzeri
Volume solids	45 ± 3
Density	1,10 ± 0,1
Theoretical coverage (m ² /kg)	8,20

MIXING INFORMATION

Hardener code: 201291

Mix ratio by weight: 2 / 1

Thinner: -

Thinner by weight: -

Thinning depends on application equipment and required dry film thickness. Use only the recommended thinner. Mix mechanically until homogeneous. For best homogeneity, condition the material above 15°C. Allow the mixed material to stand for at least 10 minutes before application and use within its pot life.

DRYING TIMES

Stage	5°C	20°C	60°C
Dust dry	1 - 2	30 - 60	-
Touch dry	4 - 6	2 - 4	-
Hard dry	24	12	1
Full cure	-	7 days	-

Drying times apply at the specified film thickness and below 85% relative humidity. Greater film thickness may extend drying time.

SURFACE PREPARATION

Steel: Remove oil, dirt and dust. Abrade the surface if the primer has exceeded its maximum overcoating interval. Previously painted surfaces: remove oil, grease, salts and other contamination. Wash salts and contaminants with high-pressure water. Abrade sound old coatings to improve adhesion. Remove loose and degraded coating mechanically to St 2-St 3 in accordance with ISO 8501-1; Sa 2, preferably Sa 2½, may be used where conditions require. For touch-up, the surface must be clean and dry; prepare to Sa 2½ and repair with the same coating.

STORAGE

Store in the original, tightly closed container at 10-35°C in a dry, enclosed and ventilated place, protected from direct sunlight. Day/night temperature variation should not exceed 10°C. If Component A is stored for more than 3 months, turn the container upside down during the next 3 months. Shelf life under these conditions: 6 months.

PACKAGING

Filling quantity: 20 kg